



Geon™ Vinyl Rigid Molding M5730

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• General Purpose	• High Flow	• Medium Impact Resistance
Uses	• Construction Applications	• General Purpose	• Outdoor Applications
Forms	• Pellets		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.32	1.32	ASTM D792
Spiral Flow	35.0 in	88.9 cm	
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	340000 psi	2340 MPa	ASTM D638
Tensile Strength ² (Yield)	6200 psi	42.7 MPa	ASTM D638
Tensile Elongation ² (Break)	50 %	50 %	ASTM D638
Flexural Modulus	350000 psi	2410 MPa	ASTM D790
Flexural Strength	10300 psi	71.0 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
0°F (-18°C), 0.125 in (3.18 mm), Injection Molded	1.0 ft-lb/in	53 J/m	
32°F (0°C), 0.125 in (3.18 mm), Injection Molded	5.0 ft-lb/in	270 J/m	
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	8.0 ft-lb/in	430 J/m	
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D, 15 sec)	79	79	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 psi (0.45 MPa), Unannealed, 0.250 in (6.35 mm)	165 °F	73.9 °C	
66 psi (0.45 MPa), Annealed, 0.250 in (6.35 mm)	172 °F	77.8 °C	ASTM D648
264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	162 °F	72.2 °C	ASTM D648
264 psi (1.8 MPa), Annealed, 0.250 in (6.35 mm)	169 °F	76.1 °C	ASTM D648
RTI Elec	122 °F	50.0 °C	UL 746
RTI Imp	122 °F	50.0 °C	UL 746
RTI Str	122 °F	50.0 °C	UL 746

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Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating			UL 94
0.0630 in (1.60 mm), ALL	V-0	V-0	
0.0750 in (1.91 mm), ALL	5VA	5VA	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	390 to 410 °F	199 to 210 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 2.0 in/min (51 mm/min)

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